

42. An orthodontic bracket as claimed in claim 41, wherein the tie wings are gingival tie wings.

43. An orthodontic bracket as claimed in claim 42, further comprising at least two occlusal tie wings.

44. An orthodontic bracket as claimed in claim 41, wherein the shutter further includes an arm coupled to the stem, wherein the arm is wider than the stem to form a T-shaped locking shutter, and wherein the arm is positioned in the archwire slot when the locking shutter is in the closed position.

45. An orthodontic bracket as claimed in claim 41, wherein the arm includes an end having a labial surface that is concave.

46. An orthodontic bracket as claimed in claim 41, wherein the archwire slot includes a notch, and wherein the shutter includes an end that is positioned in the notch when the shutter is in the closed position.

47. An orthodontic bracket as claimed in claim 41, wherein the locking shutter is pivotally coupled to the body.

48. An orthodontic bracket comprising:

a body including a lingual surface for attachment to a tooth and having an archwire slot;

at least two tie wings coupled to the body and defining a space therebetween;

and

a locking shutter having a stem positioned in the space between the tie wings and movable between an open position where access to the archwire slot is permitted and a closed position where access to the archwire slot is inhibited, wherein the shutter includes an end that is positioned in the archwire slot when the shutter is in the closed position, the end including a labial surface that is concave.

49. An orthodontic bracket as claimed in claim 48, wherein the tie wings are gingival tie wings.

50. An orthodontic bracket as claimed in claim 49, further comprising at least two occlusal tie wings.

51. An orthodontic bracket as claimed in claim 48, wherein the shutter further includes an arm coupled to the stem, wherein the arm is wider than the stem to form a T-shaped locking shutter, and wherein the arm is positioned in the archwire slot when the locking shutter is in the closed position.

52. An orthodontic bracket as claimed in claim 48, wherein the archwire slot includes a notch, and wherein the shutter includes an end that is positioned in the notch when the shutter is in the closed position.

53. An orthodontic bracket as claimed in claim 48, wherein the locking shutter is pivotally coupled to the body.

54. An orthodontic bracket comprising:

a body including a lingual surface for attachment to a tooth and having an archwire slot including a notch;

at least two tie wings coupled to the body and defining a space therebetween;

and

a locking shutter having a stem positioned in the space between the tie wings and movable between an open position where access to the archwire slot is permitted and a closed position where access to the archwire slot is inhibited, wherein the shutter includes an end that is positioned in the notch when the shutter is in the closed position.

55. An orthodontic bracket as claimed in claim 54, wherein the tie wings are gingival tie wings.

56. An orthodontic bracket as claimed in claim 55, further comprising at least two occlusal tie wings.

57. An orthodontic bracket as claimed in claim 54, wherein the shutter further includes an arm coupled to the stem, wherein the arm is wider than the stem to form a T-shaped locking shutter, and wherein the arm is positioned in the archwire slot when the locking shutter is in the closed position.